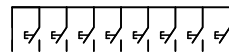
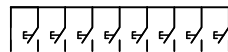
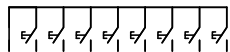
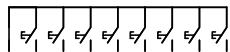
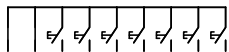


输入属于NPN型，不需要外接电源，直接短接COM和X点即可



01	03
24V	GND

01	02	03	04	05	06	07	08	09
COM	X0	X1	X2	X3	X4	X5	X6	X7

01	02	03	04	05	06	07	08	09
COM	X10	X11	X12	X13	X14	X15	X16	X17

01	02	03	04	05	06	07	08	09
COM	X20	X21	X22	X23	X24	X25	X26	X27

01	02	03	04	05	06	07	08	09
COM	X30	X31	X32	X33	X34	X35	X36	X37

01	02	03	04	05	06	07	08	09
COM	X40	X41	X42	X43	X44	X45	X46	X47

模拟量输入

温度输入

+	-	+	-	+	-	+	-	+	-	+	-	+	-	+	-	+	-
AD0	AD1	AD2	AD3	AD4	TK0	TK1	TK2	TK3	TK4								

0-10V模拟量输入

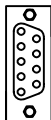
NTC 10K温度探头

方向

脉冲

Y10	-	+	Y0	-	+
Y11	-	+	Y1	-	+
Y12	-	+	Y2	-	+
Y13	-	+	Y3	-	+
Y14	-	+	Y4	-	+
Y15	-	+	Y5	-	+
Y16	-	+	Y6	-	+
Y17	-	+	Y7	-	+

CAN	485-2	485-1
L	H	B
A	B	A
GND		

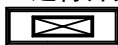


PLC下载口

- 2 TX
- 3 RX
- 5 GND

JT3U-80MRT-5AD-5TK-2DA

PLC运行开关



Y70

模拟量输出

DA1	DA0
I-V-G	I-V-G

称重-2
E- E+ S- S+

称重-1
E- E+ S- S+

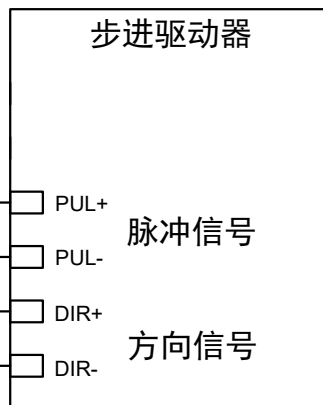
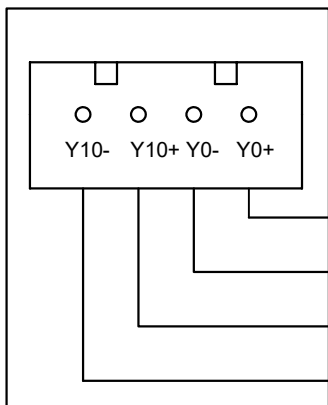
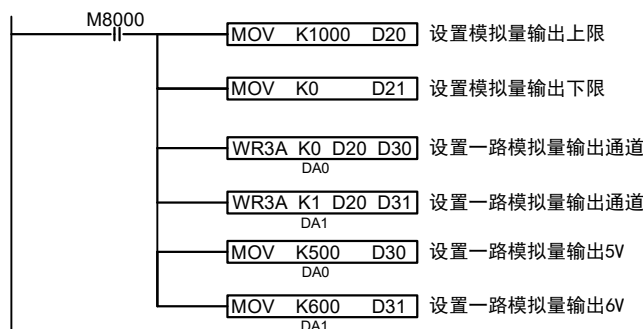
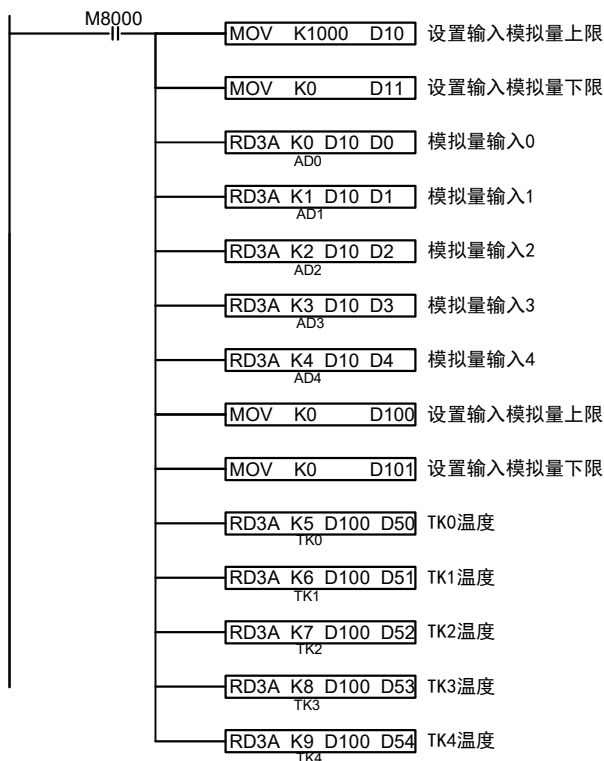
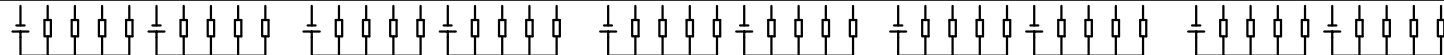
01	02	03	04	05	06	07	08	09	10
COM0	Y20	Y21	Y22	Y23	COM1	Y24	Y25	Y26	Y27

01	02	03	04	05	06	07	08	09	10
COM2	Y30	Y31	Y32	Y33	COM3	Y34	Y35	Y36	Y37

01	02	03	04	05	06	07	08	09	10
COM4	Y40	Y41	Y42	Y43	COM5	Y44	Y45	Y46	Y47

01	02	03	04	05	06	07	08	09	10
COM6	Y50	Y51	Y52	Y53	COM7	Y54	Y55	Y56	Y57

01	02	03	04	05	06	07	08	09	10
COM6	Y60	Y61	Y62	Y63	COM7	Y64	Y65	Y66	Y67



产品合格证

生产日期		检验结论	合格	检验员	
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