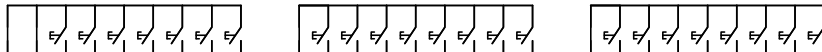


输入属于NPN型，不需要外接电源，直接短接COM和X点即可



01	02	03	01	02	03	04	05	06	07	08	09	01	02	03	04	05	06	07	08	09
24V	0V	GND	COM	X0	X1	X2	X3	X4	X5	X6	X7	COM	X10	X11	X12	X13	X14	X15	X16	X17

模拟量输入

温度输入

+	-	+	-	+	-	+	-	+	-	+	-	+	-	+	-	+	-
AD0	AD1	AD2	AD3	AD4	TK0	TK1	TK2	TK3	TK4								

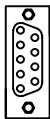
0-10V模拟量输入

NTC 10K温度探头

方向 脉冲

Y10	-	+	Y0	-	+
Y11	-	+	Y1	-	+
Y12	-	+	Y2	-	+
Y13	-	+	Y3	-	+
Y14	-	+	Y4	-	+
Y15	-	+	Y5	-	+
Y16	-	+	Y6	-	+
Y17	-	+	Y7	-	+

CAN	485-2	485-1
L	H	
B	A	
B	A	
GND		



PLC下载口

2 TX
3 RX
5 GND

JT3U-48MRT-16MT-5TK-5AD-2DA

PLC运行开关



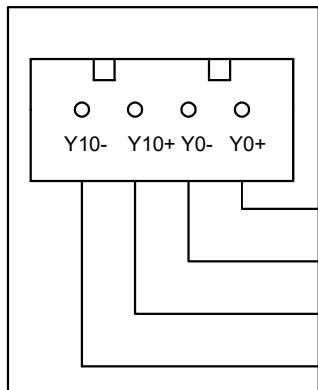
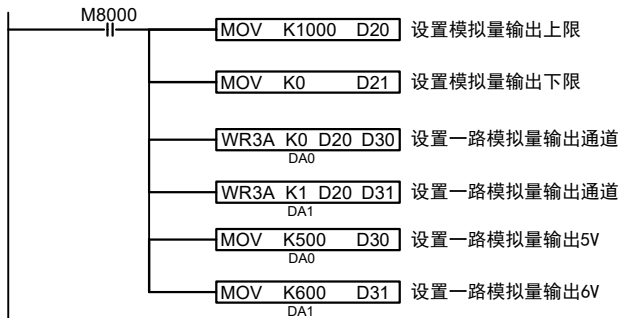
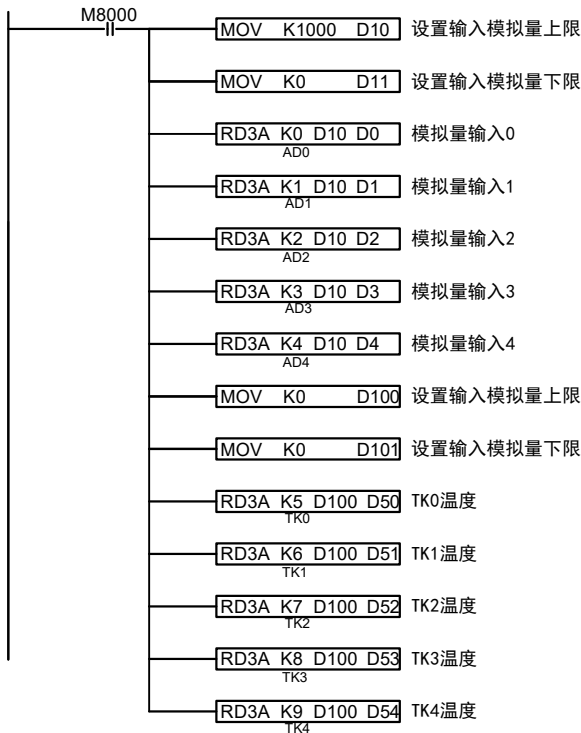
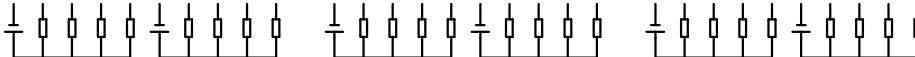
模拟量输出

DA1	DA0
I-V-G	I-V-G

称重-2
E- E+ S- S+

称重-1
E- E+ S- S+

01	02	03	04	05	06	07	08	09	10	01	02	03	04	05	06	07	08	09	10
COM0	Y20	Y21	Y22	Y23	COM1	Y24	Y25	Y26	Y27	COM2	Y30	Y31	Y32	Y33	COM3	Y34	Y35	Y36	Y37



步进驱动器

脉冲信号

方向信号

产品合格证

生产日期		检验结论	合格	检验员	
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