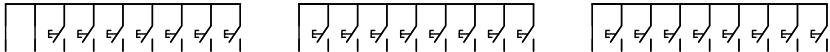


输入属于NPN型，不需要外接电源，直接短接COM和X点即可



03 GND	01 COM	09 X7	09 X17	09 X27
02 0V	02 X0	08 X6	08 X16	08 X26
01 24V	03 X1	07 X5	07 X15	07 X25
	04 X2	06 X4	06 X14	06 X24
	05 X3	05 X13	05 X23	
	06 X4	04 X12	04 X22	
	07 X5	03 X11	03 X21	
	08 X6	02 X10	02 X20	

模拟量输入

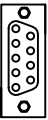
+	-	+	-	+	-	+	-	+	-	+	-	+	-	+	-
AD0	AD1	AD2	AD3	AD4	AD5	AD6	AD7	AD8	AD9						

0-10V模拟量输入

方向 脉冲

Y10	-	+	Y0	-	+
Y11	-	+	Y1	-	+
Y12	-	+	Y2	-	+
Y13	-	+	Y3	-	+
Y14	-	+	Y4	-	+
Y15	-	+	Y5	-	+
Y16	-	+	Y6	-	+
Y17	-	+	Y7	-	+

CAN	485-2/485-1
L H	B A B A
	GND



PLC下载口

- 2 TX
- 3 RX
- 5 GND

JT3U-48MRT-10AD-2DA

PLC运行开关



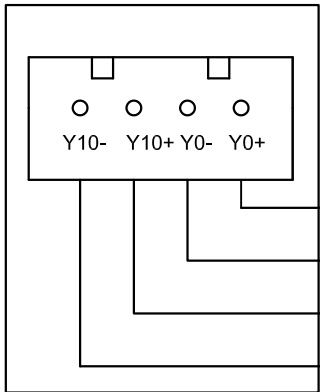
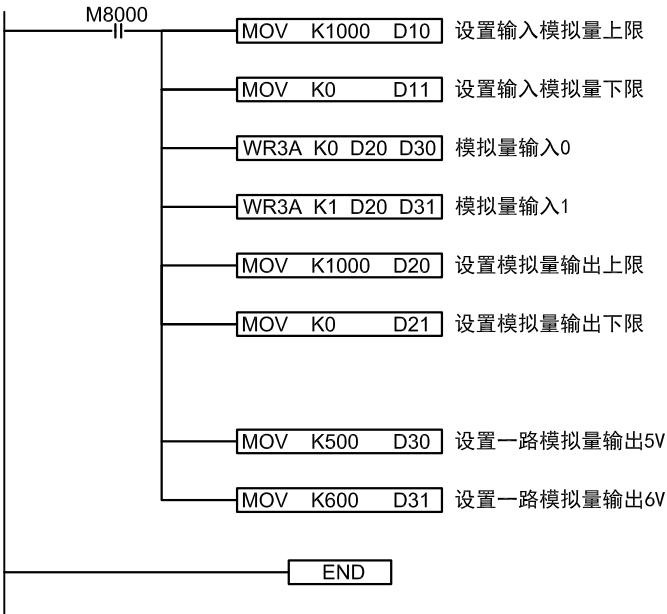
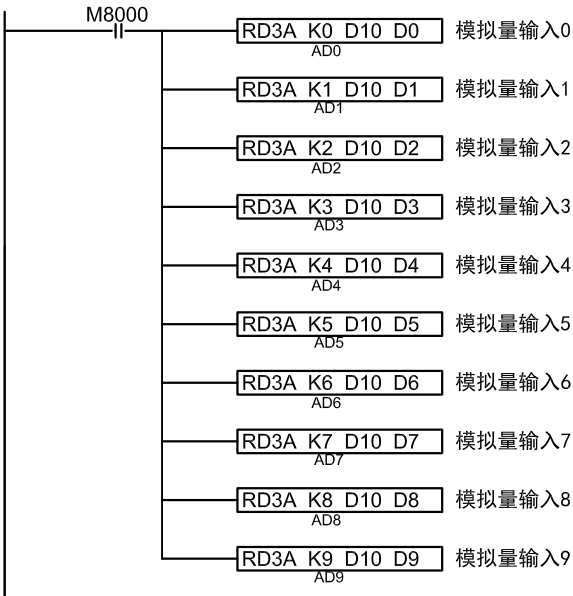
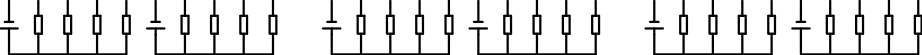
模拟量输出

DA1	DA0
I-V-G	I-V-G

称重-2
E- E+ S- S+

称重-1
E- E+ S- S+

01 COM0	02 Y20	03 Y21	04 Y22	05 Y23	06 COM1	07 Y24	08 Y25	09 Y26	10 Y27	01 COM2	02 Y30	03 Y31	04 Y32	05 Y33	06 COM3	07 Y34	08 Y35	09 Y36	10 Y37	01 COM4	02 Y40	03 Y41	04 Y42	05 Y43	06 COM5	07 Y44	08 Y45	09 Y46	10 Y47
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步进驱动器

PUL+

PUL-

DIR+

DIR-

脉冲信号

方向信号

产品合格证

生产日期		检验结论	合格	检验员	
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