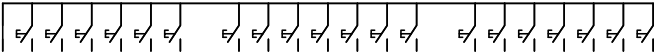


输入属于NPN型，不需要外接电源，直接短接COM和X点即可



|     |    |     |
|-----|----|-----|
| 01  | 02 | 03  |
| 24V | 0V | GND |

|     |    |    |    |    |    |    |
|-----|----|----|----|----|----|----|
| 01  | 02 | 03 | 04 | 05 | 06 | 07 |
| COM | X0 | X1 | X2 | X3 | X4 | X5 |

|    |    |     |     |     |     |     |
|----|----|-----|-----|-----|-----|-----|
| 08 | 09 | 10  | 11  | 12  | 13  | 14  |
| X6 | X7 | X10 | X11 | X12 | X13 | X14 |

|     |     |     |     |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|
| 15  | 16  | 17  | 18  | 19  | 20  | 21  |
| X15 | X16 | X17 | X20 | X21 | X22 | X23 |

模拟量输入

温度输入

|     |     |     |     |     |     |     |     |     |     |   |   |   |   |   |   |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|---|---|---|---|---|
| +   | -   | +   | -   | +   | -   | +   | -   | +   | -   | + | - | + | - | + | - |
| AD0 | AD1 | AD2 | AD3 | AD4 | TK0 | TK1 | TK2 | TK3 | TK4 |   |   |   |   |   |   |

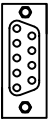
0-10V模拟量输入

NTC 10K温度探头

方向 脉冲

|     |   |   |    |   |   |
|-----|---|---|----|---|---|
| Y10 | - | + | Y0 | - | + |
| Y11 | - | + | Y1 | - | + |
| Y12 | - | + | Y2 | - | + |
| Y13 | - | + | Y3 | - | + |
| Y14 | - | + | Y4 | - | + |
| Y15 | - | + | Y5 | - | + |

|     |       |       |
|-----|-------|-------|
| CAN | 485-2 | 485-1 |
| L   | H     |       |
| B   | A     |       |
| B   | A     |       |
| GND |       |       |



PLC下载口  
2 TX  
3 RX  
5 GND

JT3U-40MTT-12MT-5TK-5AD

PLC运行开关



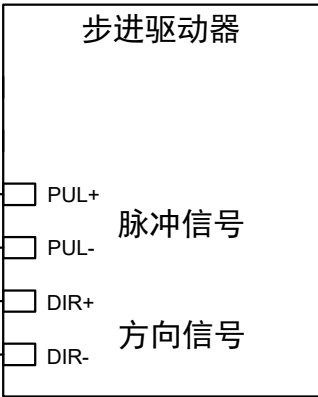
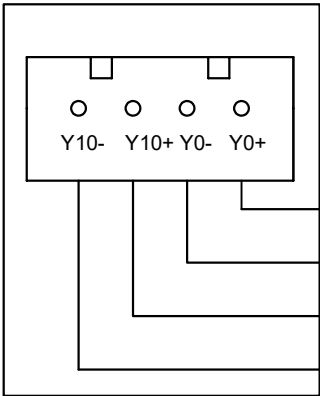
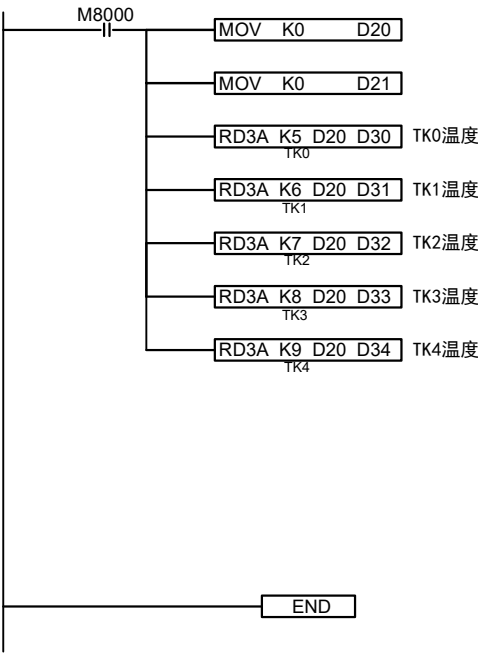
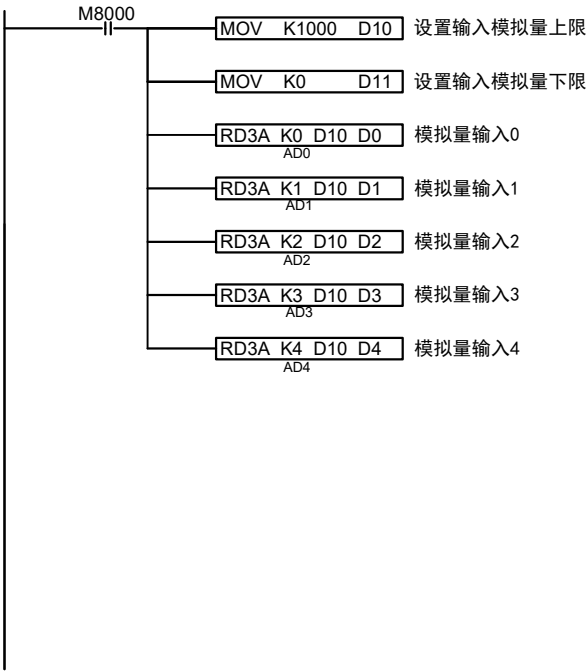
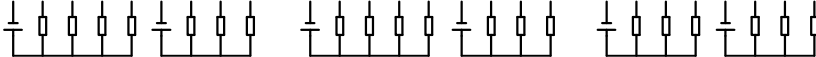
|      |    |    |    |
|------|----|----|----|
| 称重-2 |    |    |    |
| E-   | E+ | S- | S+ |

|      |    |    |    |
|------|----|----|----|
| 称重-1 |    |    |    |
| E-   | E+ | S- | S+ |

|      |     |     |     |     |      |     |     |     |
|------|-----|-----|-----|-----|------|-----|-----|-----|
| 01   | 02  | 03  | 04  | 05  | 06   | 07  | 08  | 09  |
| COM0 | Y20 | Y21 | Y22 | Y23 | COM1 | Y24 | Y25 | Y26 |

|      |     |     |     |     |      |     |     |     |
|------|-----|-----|-----|-----|------|-----|-----|-----|
| 10   | 01  | 02  | 03  | 04  | 05   | 06  | 07  | 08  |
| COM2 | Y27 | Y30 | Y31 | Y32 | COM3 | Y33 | Y34 | Y35 |

|      |     |     |     |      |     |     |     |    |
|------|-----|-----|-----|------|-----|-----|-----|----|
| 09   | 10  | 01  | 02  | 03   | 04  | 05  | 06  | 06 |
| COM4 | Y36 | Y37 | Y40 | COM5 | Y41 | Y42 | Y43 | NC |



产品合格证

|      |  |      |    |     |  |
|------|--|------|----|-----|--|
| 生产日期 |  | 检验结论 | 合格 | 检验员 |  |
|------|--|------|----|-----|--|